

**RoHS** **Pb** **232 Series, 5 x 20 mm, Medium-Acting Fuse**


### Description

5x20mm medium-acting glass body cartridge fuse designed to Meti B Standard.

### Features

- Designed to Japanese Standard JIS C6575
- Available in cartridge and axial lead format
- RoHS compliant and lead-free

### Applications

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

### Agency Approvals

Agency	Agency File Number	Ampere Range
	Cartridge Certificates: NBK260202-E10480 B NBK290502-E10480 D	1A – 5A 6.3A – 10A
	Leaded Certificates: NBK290502-E10480 B NBK290502-E10480 F	1A – 5A 6.3A – 10A
	Certificates: SU05001-2015	1A – 10A
		1A – 10A

### Electrical Characteristics for Series

% of Ampere Rating	Opening Time
130%	1 hour, Minimum
160%	1 hour, Maximum
200%	2 minutes, Maximum

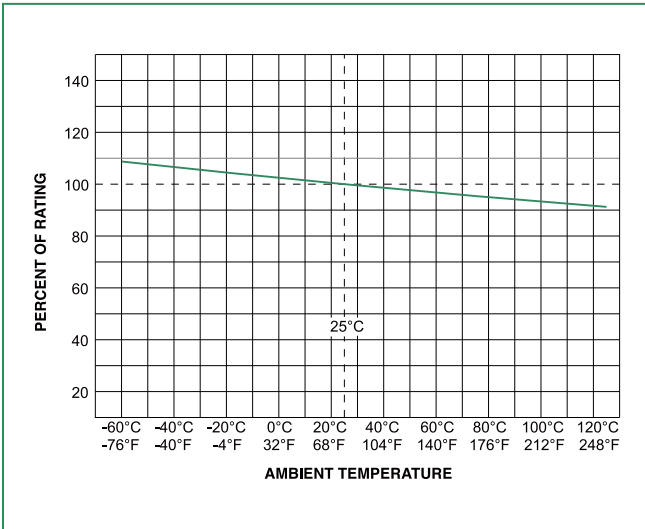
### Electrical Characteristic Specifications by Item

Amp Code	Amp Rating (A)	Voltage Rating (V)	Interrupting Rating	Nominal Cold Resistance (Ohms)	Nominal Melting I <sup>2</sup> t (A <sup>2</sup> sec)	Agency Approvals		
001.	1	125/250	10,000A @ 125VAC	0.0923	1.37300	x	x	x
1.25	1.25	125/250		0.0685	4.11000	x	x	x
01.6	1.6	125/250		0.0537	6.96000	x	x	x
002.	2	125/250		0.0370	8.25000	x	x	x
02.5	2.5	125/250		0.0291	13.87500	x	x	x
003.	3	125/250		0.0226	17.19000	x	x	x
3.15	3.15	125/250		0.0215	21.9500	x	x	x
004.	4	125/250		0.0174	37.73000	x	x	x
005.	5	125/250		0.0134	56.72000	x	x	x
06.3	6.3	125/250		0.0102	90.41500	x	x	x
008.*	8	125/250	300A @ 125VAC	0.0076	182.58000	x	x	x
010.*	10	125/250		0.0059	290.66500	x	x	x

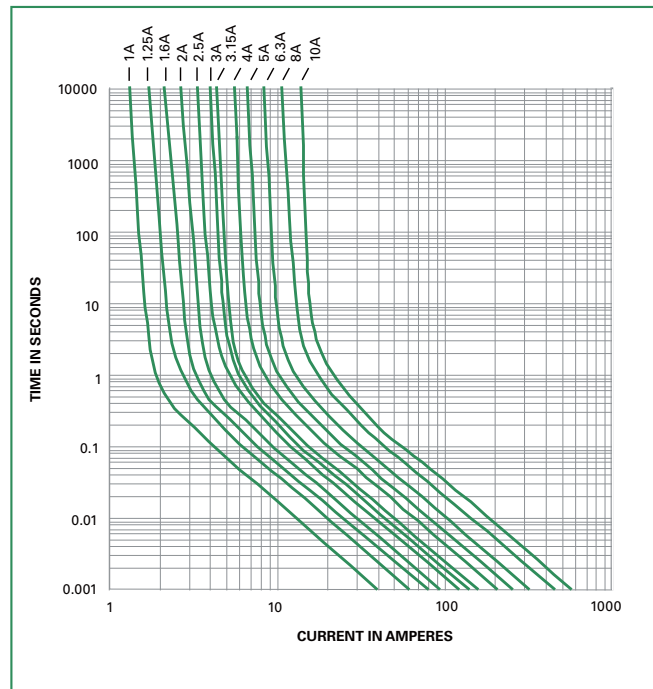
To order 125Vac rated, please add part no. suffix

\* Interrupting Rating for 8A & 10A is 100A@250Vac

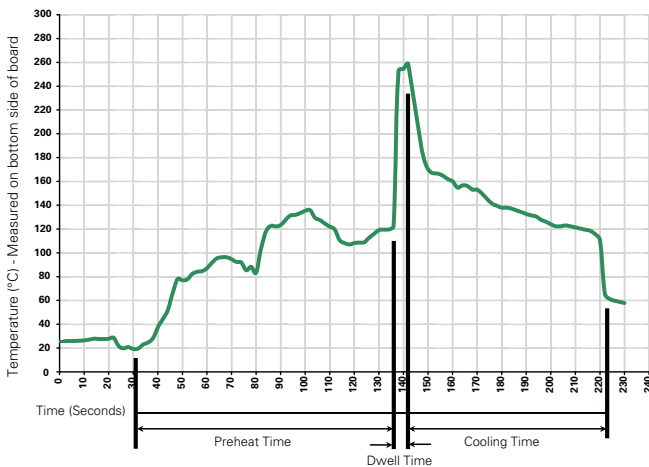
**Temperature Derating Curve**



**Average Time Current Curves**



**Soldering Parameters - Wave Soldering**



**Recommended Process Parameters:**

Wave Parameter	Lead-Free Recommendation
<b>Preheat:</b> (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)
Temperature Minimum:	100° C
Temperature Maximum:	150° C
Preheat Time:	60-180 seconds
<b>Solder Pot Temperature:</b>	260° C Maximum
<b>Solder Dwell Time:</b>	2-5 seconds

**Recommended Hand-Solder Parameters:**

Solder Iron Temperature: 350° C +/- 5°C  
Heating Time: 5 seconds max.

**Note: These devices are not recommended for IR or Convection Reflow process.**

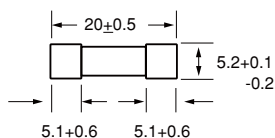
### Product Characteristics

<b>Materials</b>	Body: Glass Cap: Nickel-plated brass Leads: Tin-plated Copper
<b>Terminal Strength</b>	MIL-STD-202G, Method 211A. Test Condition A
<b>Solderability</b>	Reference IEC 60127 Second Edition 2003-01 Annex A
<b>Product Marking</b>	Cap 1: Brand log, current and voltage ratings, and agency approval Cap 2: Blank
<b>Packaging</b>	Available in Bulk (M=1000 pcs/pkg) or on Tape/Reel (MRET1=1000 pcs/reel)

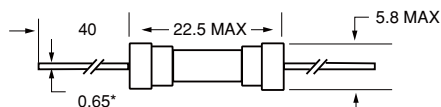
<b>Operating Temperature</b>	-55°C to +125°C
<b>Thermal Shock</b>	MIL-STD-202G, Method 107G, Test Condition B: (5 cycles -65°C + 125°C)
<b>Vibration</b>	MIL-STD-202G, Method 201A
<b>Humidity</b>	MIL-STD-202G, Method 103B, Test Condition A high RH (95%) and elevated temperature (40°C) for 240 hours.
<b>Salt Spray</b>	MIL-STD-202G, Method 101D, Test Condition B

### Dimensions

0232 000P



0232 000 XEP



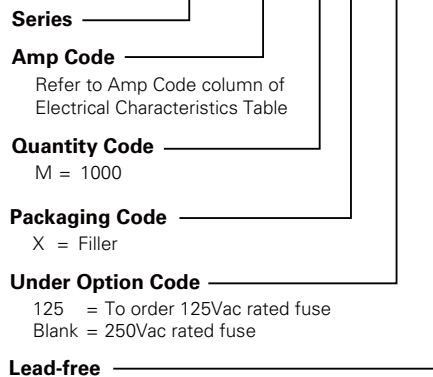
All dimensions in mm

Notes:

\* Ratings above 6.3A have 0.8 mm dia lead

### Part Numbering System

**0232 xxxx M X 125 P**



### Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width
<b>232 Series</b>				
Bulk	N/A	1000	MX	N/A
Bulk	N/A	1000	MXE	N/A

